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4	TEMPORARY CLOSURE OF MCALPINE LOCK
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9	U.S. ARMY CORPS OF ENGINEERS MEETING
10	MAY 27, 2004
11	LOUISVILLE, KENTUCKY
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- 2 INGRAM-1: Good afternoon. I'm \$\$
- 3 \$\$ with Ingram Barge Company and then I'm also
- 4 chairman of RIETF. I want to welcome everybody to
- 5 our meeting this afternoon. I want to thank the
- 6 Corps for inviting us here, unfortunately to address
- 7 an issue that obviously has gotten everybody's
- 8 attention. And as I mentioned to somebody earlier,
- 9 I think the thing to be noted is that normally
- 10 meetings involving outages would have involved
- 11 probably a fairly small group and I believe, and I'm
- 12 pleased to see, that we probably have a lot of
- 13 customers that are represented here.
- So what I would like to do is let
- 15 everybody get a sense of who is in fact attending
- 16 this meeting. We'll just sort of go around the room
- 17 and ask you if you would give your name and your
- 18 affiliation with a company or organization. And
- 19 \$\$, I would ask to start with you.
- 20 ACBL1: Okay. \$\$\$\$ with
- 21 ACBL.
- 22 ACE2: \$\$ \$\$, Chief of
- 23 Operations for the Louisville Corps of Engineers.
- ACE3: \$\$ \$\$, the deputy district
- 25 engineering in Louisville.

- 1 GUARD1: Commander \$\$ \$\$,
- 2 Captain of the Port here in Louisville with the
- 3 Coast Guard.
- 4 AEP1: \$\$ \$\$, AEP MEMCO.
- 5 MEMCO1: I'm \$\$ \$\$ with
- 6 MEMCO.
- 7 PROGRESS1: \$\$ \$\$ with
- 8 Progress Energy.
- 9 INGRAM2: \$\$ \$\$, Ingram Barge
- 10 Company.
- 11 GLOBAL1: \$\$ \$\$ with Global
- 12 Material.
- 13 AEP2: \$\$\$\$ with AEP.
- 14 B & H 1: \$\$ \$\$ with B & H Towing.
- 15 ACBL4: \$\$\$\$, ACBL.
- 16 LYONDELL1: \$\$ \$\$, Lyondell
- 17 Chemical.
- 18 BAYER1: \$\$ \$\$, Bayer
- 19 Corporation.
- 20 KIRBY1: \$\$ \$\$, Kirby Inland.
- 21 TECO1: \$\$ \$\$ with TECO
- 22 Barge Line.
- 23 MULZER1: \$\$ \$\$, Mulzer
- 24 Crushed Stone.
- 25 GALLATIN1: \$\$\$\$, Gallatin Steel

- 1 Company.
- 2 ORMET1: \$\$\$\$, ORMET
- 3 Corporation.
- 4 CENTURY1: \$\$ \$\$, Century Aluminum.
- 5 MARATHON1: \$\$ \$\$, Marathon
- 6 Ashland.
- 7 MARATHON2: \$\$ \$\$, Marathon
- 8 Ashland.
- 9 COAL1: \$\$ \$\$ with Madison Coal
- 10 & Supply.
- 11 S & M1: \$\$ \$\$, S & M
- 12 Transportation.
- 13 CONSOLIDATED1: \$\$ \$\$, Consolidated
- 14 Grand Barge Company.
- WESTERN1: \$\$ \$\$, Western Kentucky
- 16 Navigation.
- 17 ACBL3: \$\$ \$\$, ACBL.
- 18 ACBL4: \$\$ \$\$, ACBL.
- 19 HOLCIM1: \$\$\$\$ of Holcim.
- 20 YAGER1: \$\$ \$\$, Yager Materials.
- 21 KLEYERHAEUSER1: \$\$ \$\$, Kleyerhaeuser.
- 22 EX1: Lt. CDR \$\$ \$\$,
- 23 Executive Officer, USCG, MSO Louisville.
- 24 GUARD 2: I'm Lt. CDR \$\$\$\$
- 25 with the Coast Guard safety office in Louisville.

- 1 BROWN1: \$\$\$\$, Brown
- 2 Corporation.
- 3 LG&E1: \$\$\$\$, LG&E
- 4 Energy.
- 5 METALS1: \$\$\$\$, River Metals and
- 6 Recycling.
- 7 ACBL2: \$\$\$\$, ACBL,
- 8 retired.
- 9 B & H2: \$\$\$\$, with B & H
- 10 Towing.
- 11 ACE4: \$\$\$\$, Corps of
- 12 Engineers.
- 13 ACE5: \$\$ \$\$, Corps of
- 14 Engineers, Ohio River division.
- 15 COE1: \$\$\$, chief of
- 16 operations.
- 17 CINERGY1: \$\$\$\$, Cinergy.
- 18 CROUNSE2: \$\$ \$\$, Crounse
- 19 Corporation.
- 20 LG&E2: \$\$ \$\$, LG&E.
- ACE6: \$\$ \$\$, Corps of Engineers.
- 22 ACE7: \$\$\$\$, Corps of
- 23 Engineers.
- station1: \$\$\$\$, Louisville
- 25 district, Louisville repair station.

- 1 COE1: \$\$\$, Corps of
- 2 Engineers.
- 3 SUPES1: \$\$\$\$.
- 4 ACE8: \$\$\$\$, Economics
- 5 Branch, Corps of Engineers.
- 6 INGRAM 3: \$\$\$\$, Ingram Barge
- 7 Company.
- FALL1: \$\$ \$\$, Fall City
- 9 Towing & Ride.
- 10 CEMEX1: \$\$ \$\$, CEMEX.
- 11 ACE9: \$\$ \$\$, Corps of
- 12 Engineers.
- ACE3: \$\$ \$\$, Corps of Engineers.
- ACE10: \$\$ \$\$, Corps of Engineers.
- 15 ACE11: \$\$\$\$, Corps of
- 16 Engineers.
- 17 ACE12: \$\$\$\$, Corps of
- 18 Engineers.
- 19 ACE13: And I'm \$\$\$\$with
- 20 Louisville District Operations, Corps of Engineers.
- 21 INGRAM-1: Thank you. I could hear most
- 22 of those, but we've got a little bit of a roar here
- 23 and I hope with the system that we have, everybody
- 24 will be able to hear. What I would like to do is
- 25 ask \$\$\$\$ sort of to act as moderator for

- 1 this event. Again, this is a RIETF meeting and it
- 2 is closed to the media. I think we've had at least
- 3 one individual identify themselves as such and
- 4 probably will like to catch somebody after our
- 5 meeting and we'll try to accommodate them. But I've
- 6 asked \$\$\$\$ if he would serve in that
- 7 capacity and he will introduce our Corps
- 8 presentation and set some ground rules. Thank you.
- 9 ACBL1: Thank you, \$\$. Just to
- 10 kind of kick off, I think the event here we're going
- 11 to be discussing today is -- and I think back over
- 12 the years is kind of one of those worst fears you
- 13 hope never happens. And I'm sure that Colonel
- 14 \$\$ will discuss this, but for the benefit of
- 15 some of you in here, let me -- and I was involved
- 16 from some of the planning processes early on,
- 17 working with the Corps as they were getting ready to
- 18 get this project authorized. But as I recall, some
- 19 of the discussion back in those days was before we
- 20 initiate construction and take the 600 foot lock out
- 21 of service, the 600-foot lock, we had to go in --
- 22 the Corps had to go in and rehab the 1200 foot lock
- 23 and -- oh, by the way, once that was done, then
- 24 Congress -- the recommendation going forward to
- 25 Congress was that we were going to have to

- 1 appropriate money in such amounts that permitted the
- 2 execution and construction of this project in four
- 3 to five years so as to permit the -- to have the new
- 4 lock up and running before one would have to go back
- 5 in the 1200 foot lock to do maintenance.
- 6 Well, as we all know in industry, that we
- 7 have been dealing with the lack of funding for a
- 8 number of years. McAlpine has never been funded to
- 9 the level it should have. It's gone through two
- 10 years of where the contractor has had to self-fund
- 11 and/or threaten to pull off the job. So, you know,
- 12 part of these issues or kind of the making of some
- 13 of the issues that we're all dealing with the
- 14 Federal budget. So everybody needs to kind of
- 15 understand from a context how we got to where we are
- 16 today.
- 17 And so I think there's going to be a
- 18 number of challenges associated with this closure
- 19 and I have shared a number of the thoughts with the
- 20 folks at the Corps in terms of some of the things
- 21 that we're going to have to address. One is where
- 22 do we queue all the boats that are waiting.
- 23 Secondly, should we and -- should we consider some
- 24 sort of priority once it's reopened if there are
- 25 plants that are needing a product that prevents

- 1 shutdown. I don't know how we work through that,
- 2 but that's probably something that RIETF needs to
- 3 address going forward, if that is done.
- 4 Secondly, and something that I've talked
- 5 to Commander \$\$ about, is what do we do with
- 6 CDC type cargos considering homeland security type
- 7 situation. What do we do with those? Do we give
- 8 those type products priority to get them moving.
- 9 And so there's a whole host of issues that
- 10 we'll need an address and some of it will probably
- 11 have to be done later with the work group, that
- 12 certainly I would be happy to participate in as well
- 13 as some of my colleagues here that are senior
- 14 members in the marine industry. I would ask them to
- 15 participate as well.
- So with that, I would like to introduce
- 17 Colonel \$\$, the district engineer. The
- 18 colonel has a presentation that's going to be
- 19 discussing where we are and how we got there and
- 20 where we're going. Colonel?
- 21 ACE1: Thanks, \$\$. I
- 22 certainly appreciate the task force setting this
- 23 thing up for us today. Glad to see -- glad to get
- 24 to see a good turn out because I think this is quite
- 25 a unique occurrence and event. Unfortunately, it

- 1 had to occur on such short notice. As I go through
- 2 this, I think you'll see that we were heading
- 3 towards having a closure at some point regardless,
- 4 it's just the timing is really unfortunate at this
- 5 point.
- 6 I'm going to start off with a brief
- 7 discussion. If you flip next -- and I'll sort of go
- 8 through quickly just where we're going. We're going
- 9 to start off with a project overview, talk a little
- 10 bit about why the closure is necessary now, the
- 11 scope of work we're going to undertake at the locks
- 12 there. Then also spend the majority of our time at
- 13 the end of the presentation talking about the
- 14 concerns and challenges that we're going to face
- 15 here together.
- I will add that we are making a record of
- 17 these proceedings. We do have a recorder up front
- 18 and we'll make that record available and probably
- 19 eventually get it posted to our web site as well.
- Next slide. There is our project
- 21 overview. As you can tell, a fairly recent photo.
- 22 As you all well know, we have one of the lock
- 23 chambers out there, the auxiliary chamber, and the L
- 24 300 footer are gone and new construction underway to
- 25 create a new 1200-foot chamber.

- 1 Next slide. The lock chamber and the 1200
- 2 footer that we're looking at is quite old, built in
- 3 the '60s. A lot of significant wear and tear. The
- 4 gates of interest are most similar to the gates that
- 5 you see at Greenup and at Markland in design and
- 6 construction. In 1991, we did get authorization to
- 7 begin the construction of the new lock chamber, the
- 8 new 1200 foot chamber, and it's going to be built at
- 9 the location of the old 600 footer.
- Next slide. This option was chosen, as
- 11 you can see there, basis of cost, benefits, the
- 12 project economics and after considerable
- 13 consultation with industry as well. The estimated
- 14 construction time when we started this thing off was
- 15 thought to be six years and we would be four years
- 16 without an auxiliary chamber.
- 17 Next slide. And as I mentioned just a few
- 18 seconds ago, this was a plan that we coordinated and
- 19 was supported by industry. And as part of this
- 20 effort, it led to the construction and the fielding
- 21 of the gate lifter crane and the creation of some
- 22 auxiliary gates that we have stored in the LRS area
- 23 in McAlpine now.
- 24 1997, we did mention -- I think you heard
- 25 earlier we did have an outage there of thirty days

- 1 plus to rehab the facility there. I did major
- 2 maintenance and did at that time included extensive
- 3 gate repairs. 1999, we went back in for a shorter
- 4 period, about two weeks, to go back in and make some
- 5 minor repairs and it was the last dewatering before
- 6 we awarded the coffer dam contract and began
- 7 construction of the new lock.
- 8 Next slide. Then May of 2000, as you can
- 9 see there, we awarded the construction contract. At
- 10 that time, we thought that it would be 2006, 2007
- 11 when we got the new lock completed and in operation.
- 12 In December of 2000 we started receiving the new
- 13 miter gates. As you can see there -- at that time,
- 14 when they were delivered in 2000, they came in
- 15 sections and had to be assembled down on site at
- 16 LRS. In 2002 also, the gate lifter crane was
- 17 basically complete and in January of 2001, the
- 18 auxiliary chamber was permanently taken out and
- 19 we're now, as you can tell, we're in the fourth year
- 20 of the closure of that lock chamber.
- Next slide. We've seen several slips in
- 22 the construction schedule. I know -- you've already
- 23 heard a couple of the reasons why that occurred. We
- 24 just -- we've not been able to achieve optimal
- 25 funding on the project along the way and as a

- 1 result, the construction period is extended. We've
- 2 had a great contractor out there helping us out and
- 3 done a great job for us. And he has over the last
- 4 couple of years been put in a position where he's
- 5 actually -- he's funded the project for a couple of
- 6 months for us along the way. We continued to make
- 7 progress. We're still working and those of you who
- 8 can get out there after we're wrapped up, you'll see
- 9 a great project underway down there.
- I did have a couple of problems, one is
- 11 the funding and the other is tying in to the
- 12 existing lock. And that has a lot to do more than
- 13 just tying in to the lock with the coffer dam, it
- 14 also has to do with some anchorages we had to put in
- 15 to the old lock structure because we had water on
- 16 one side and none on the other in changing
- 17 conditions.
- The lock completion is significantly
- 19 different now because of the funding constraints and
- 20 some minor construction challenges. Now we're
- 21 looking at completion in 2008 if we have optimal
- 22 funding. And if we have projected and what we
- 23 really truly expect to see as funding, it's going to
- 24 be 2011 or so before we get that new lock completed.
- Greenup and Markland. And I mentioned

- 1 earlier, these gates at McAlpine are most similar to
- 2 these two locks and the gates there. And what we've
- 3 seen at those two facilities is continuing problems
- 4 with the gates, where you see cracks appear and you
- 5 need pretty steady maintenance and repair. The fact
- 6 that we are up at Markland, we're dewatering up
- 7 there on an annual basis, looking at the gates and
- 8 repairing the cracks that appear. And what we're
- 9 looking at in general at McAlpine is given the
- 10 extended construction schedule, we were going to
- 11 have to go at least nine years there from major
- 12 maintenance to major maintenance and that was just
- 13 not prudent, it was just too long given what we were
- 14 seeing at Greenup and at Markland.
- What we did do is led to more frequent
- 16 dives. We were going down every six months, taking
- 17 a look at the gates. I guess about a month ago we
- 18 noticed a pretty significant crack that raised sort
- 19 of a concern with us. We went back down a few weeks
- 20 ago and saw that thing and got really concerned that
- 21 the cracks were quite significant that we were
- 22 seeing down there. Given the fact that that big
- 23 change over such a short period of time and our
- 24 history that we saw at Greenup and also at Markland,
- 25 it motivated us and we're now of the opinion that

- 1 emergency repairs to this facility are necessary.
- 2 I think the first time I said out in the
- 3 public was a couple weeks ago down at the Evansville
- 4 Propeller Club that we were starting to seriously
- 5 consider an outage in the fall of '05. And I know
- 6 I've discussed that with a few of you present here
- 7 today that we were starting to think that that was
- 8 going to be a necessity, to do that in the fall of
- 9 '05. It puts us in the middle of the construction
- 10 cycle more or less at McAlpine and we thought we
- 11 might be able to go from there to end of
- 12 construction without having to go back in again.
- 13 Like I said, we kept diving on the
- 14 structure. May of '04, we see some significant
- 15 cracks. We'll talk about that a little bit more in
- 16 some of the following slides. But at that point, we
- 17 were convinced that we had to go in and do something
- 18 quickly.
- 19 And again, I may have already talked about
- 20 these. Just to give you a little graphic reference,
- 21 though, we're talking about the lower gates on the
- 22 north side, on the Indiana side, the river side of
- 23 the lock chamber. That gate in particular -- and
- 24 I'll point out in just a few minutes exactly where
- 25 we're talking about these cracks exist.

- 1 Our challenge is two things, we're very
- 2 concerned about a failure of the structure which
- 3 would mean a long and significant outage, and I
- 4 don't think anyone wants that. Our real desire, to
- 5 be repaired quickly. Now, there's two things that
- 6 stand in our way on that, one is river conditions.
- 7 The river being where it's at today, we could not
- 8 repair that structure today given the stage in the
- 9 river. So we really and truly need low water
- 10 conditions to be able to do that. The earliest we
- 11 could get in there is probably two to four weeks.
- 12 That has a lot to do with mobilizing and
- 13 demobilizing the fleet and getting them down there
- 14 and getting some of the parts, those kind of things.
- 15 And quite honestly, on the tail end of
- 16 this, we have very limited flexibility as well.
- 17 We're going to listen to your input in a bit, but on
- 18 the tail end, we've got another structure down river
- 19 at lock and dam fifty-two that we're really
- 20 concerned about as well. Both those things need to
- 21 be repaired and both of them need low water
- 22 conditions to be able to do that work. And as you
- 23 can tell, sometimes I get ahead of myself. I've
- 24 already talked about lock and dam fifty-two.
- 25 But again, our big concern is twofold,

- 1 one, the imminent failure -- river conditions are
- 2 out there and we need good river conditions to be
- 3 able to do the work. And we are very concerned
- 4 about a catastrophic failure at that structure.
- 5 We're going to continue to dive on this structure.
- 6 We're going to go down every two weeks and make
- 7 sure, observe. We do not want a catastrophic
- 8 failure of that gate down there that's going to put
- 9 us out for a long time if we have that. And the --
- 10 if the divers go down and they find something, there
- 11 is a possibility we could have an immediate closure.
- 12 And I think the message from that should
- 13 be is that everyone -- excuse me. Everyone should
- 14 be trying to change how they're doing business.
- 15 Don't wait until the end of July to be trying to
- 16 move and stock pile product. These cracks are
- 17 pretty serious and if we determine that a failure is
- 18 imminent, we're going to move quickly and make sure
- 19 that doesn't happen and repair that structure. So
- 20 keep that in mind and plan accordingly and try to
- 21 move things forward as much as you can.
- All right. If you will use the pointer
- 23 there for me. What we found is that down in the
- 24 bottom corner there as you can see, is the panel.
- 25 It's the hinge point on the gate. A lot of the

- 1 stress is concentrated there. These gates weigh
- 2 about two hundred and fifty tons. You get a lot of
- 3 stress on the steel in those corners and you get a
- 4 couple of brakes. You get breaks that occur around
- 5 the pintle itself and then out away from it. On the
- 6 flange and along the web, you'll see some cracks.
- 7 We have seen some cracks there as well. Tough spot
- 8 because where those cracks are showing up there is a
- 9 high stress concentrations and a high likelihood of
- 10 a failure if those cracks continue to propagate
- 11 along the way.
- Just to point out a couple of the points
- 13 there so we may talk about them a bit later on, is
- 14 you'll hear me use the term quoin blocks and miter
- 15 blocks. And also the anchorages. And I'm going to
- 16 comment in a few minutes about using the gate lifter
- 17 and why there is more time required to do that on
- 18 this structure at this point.
- This is just a blowup of the cutout on
- 20 that corner. And what you see there is the pintle
- 21 again, if you point that out for me. And show them
- 22 where the cracks that we see -- cracking there and
- 23 also on the flange, on the bottom girder.
- This slide, I'll tell you the main thing
- 25 I'm trying to get across in this slide. This

- 1 structure is very complicated in this corner,
- 2 there's a lot of steel, a lot of stiffeners. Not a
- 3 significant space. We have contemplated the idea of
- 4 using under water welding to get at this structure.
- 5 Our confidence level is pretty low that we could
- 6 deal with this because it's very confined spaces.
- 7 Visibility is very poor in that murky water. And
- 8 the other thing is, it's really a complicated
- 9 structure down there and it would be very difficult
- 10 to make sure we've identified and corrected ever
- 11 crack that we can see.
- 12 All right. And hopefully, you get to
- 13 see -- this is a video of one of the cracks. This
- 14 is the crack that's on the girder where the angle
- 15 came down to the girder away from the -- away from
- 16 the corner there at the hinge. As you can see, the
- 17 crack is -- you can see visibly the crack -- the
- 18 crack itself runs from about the edge of the flange
- 19 down to the web. That's about six-inches. That
- 20 piece of steel is about one-inch thick. So it's a
- 21 significant piece of structure that's cracked right
- 22 there.
- All right. What do we have to do in two
- 24 weeks. We have to mobilize down there, dewater the
- 25 chamber. We've got to clean the pieces and parts

- 1 off, identify and find all those cracks. Given our
- 2 experience at Greenup and also at Markland, we would
- 3 expect that there's probably more cracks there than
- 4 what we're seeing now. We're just seeing the big
- 5 ones.
- 6 We're going to confirm -- as I said, to
- 7 confirm the repair method, we've got a couple of
- 8 things we're going to do. One is just simply
- 9 welding back these cracks, the other one is to
- 10 actually try to reinforce and place some plate steel
- 11 across the joints to stiffen those up and we'll be
- 12 ready to demobilize and go.
- Now, that's not all we're going to do, of
- 14 course. While we've got this thing dewatered, we'll
- 15 have the entire repair station down there, or the
- 16 majority of it, and we're going to do a lot of other
- 17 things along the way. And as you can see, we're
- 18 planning on working around the clock, no days off,
- 19 while it's closed. The critical welds that we're
- 20 undertaking to repair those cracks, we're going to
- 21 work on those continuously, no breaks, from daylight
- 22 to dark until we're done.
- The gate change out. At this point, the
- 24 gate change out capability, using the gate lifter
- 25 and the spare gates, is primarily an insurance

- 1 policy. You'll see later -- and I get ahead of
- 2 myself again. It looks like -- we firmly believe we
- 3 can be in and out of here in around fourteen days.
- 4 Take fourteen days to come and go. And to change
- 5 these gates out takes significantly longer. I know
- 6 there's consider -- we've already fielded numerous
- 7 questions asking why does it take so long to change
- 8 them out. And that's because the gates that were in
- 9 there need to be retrofitted to be able to
- 10 accommodate that quick change.
- 11 About the quickest we would actually
- 12 change a set of gates anyway is about fifteen days,
- 13 if it was optimal conditions. And we don't have
- 14 that here. The mitering and quoin blocks we pointed
- 15 out a while ago have to be changed, the anchorages
- 16 on the -- well, just laymen's terms, the hinges have
- 17 got to be altered as well. And until that's done,
- 18 you can't really accommodate these gates on quick
- 19 change out. And as you recall from the time
- 20 earlier, we actually got these gate structures late
- 21 in the process and did not have an opportunity to
- 22 retrofit the structure.
- And quite honestly, when we started this
- 24 process based on construction time and how long we
- 25 thought we would take to complete the lock chamber

- 1 and the conditions of the locks, we did not
- 2 anticipate a need to go back in and do what we're
- 3 talking about doing here in August. And again,
- 4 we're evolving and as we get an opportunity, we're
- 5 changing the -- all the gates up and down the Ohio
- 6 to a quick change out capability and completely
- 7 modifying the structure to make sure we can do that
- 8 in a timely way.
- 9 Again, I got ahead of myself a bit. The
- 10 bottom line is, we think we can repair the gate in
- 11 place quicker, fourteen days versus thirty plus. It
- 12 could be as many as forty-five to try to change
- 13 those gates out at this point. Our contingency plan
- 14 obviously is, if we got in there and the structure
- 15 was in such poor shape, which we don't see at this
- 16 point, the contingency plan is to replace the gates.
- 17 The obvious thing is repairing the gates in place
- 18 is -- the obvious advantage is a much shorter closer
- 19 length. The con is we're still -- the down side is
- 20 we're still vulnerable. We still could have some
- 21 fatigue problems on those gates, could have to go
- 22 back in and do some work on those again. Just the
- 23 simple length of time it may take to complete this
- 24 structure out to 2011 and put it in operation, that
- 25 alone, you obviously account seven years. Our

- 1 normal cycle is five and on these structures, we're
- 2 working on them much more frequently than that on
- 3 Markland and Greenup. So it's always possible we
- 4 would have to go back in there again.
- 5 All right. And this is just basically a
- 6 list of things that we wanted to try to talk about.
- 7 And I've got a great group of folks up here and some
- 8 in the front, some in the back, and we've got the
- 9 Coast Guard to try to handle some of these issues.
- 10 We're going to save on the -- we're going to talk
- 11 about the impacts to the waterway users that the
- 12 customers -- at the end of the thing. Perhaps we'll
- 13 address some of the concerns along the way as we
- 14 progress. Now, we would certainly like to hear from
- 15 you any of the -- any of your concerns and the
- 16 impacts that you're going to have on your business.
- 17 All right. Right off the bat, closure
- 18 dates. Right now, we're looking at the 3rd through
- 19 the 16th. We've had comments and input from several
- 20 customers and users regarding that. I've tried to
- 21 touch base on some of our key concerns. Primarily
- 22 about those is, we're very worried about the
- 23 structure, we would rather do it sooner rather than
- 24 later. Any flexibility we have about moving later
- 25 is tempered by the fact that this structure and lock

- 1 and dam fifty-two both need to be -- have work done
- 2 to them this year. And the further we push this
- 3 back, the more at risk we put fifty-two and the bear
- 4 traps down there as well, because of high water
- 5 later in the season.
- 6 I know one of the concerns that we've
- 7 heard is the timing of the Cannelton closure, the
- 8 1200 footer down there. It's currently scheduled
- 9 for 7 through 24. And just as a question, I want to
- 10 know -- and we all would like to know what's the
- 11 impact and the adverse affect to traffic on the
- 12 river in doing that given the fact that we're going
- 13 to have to close the only -- the lock at McAlpine in
- 14 early August.
- So with that, I would love to have your
- 16 all's input. If you would -- we've got a
- 17 microphone, \$\$. If you would, make sure you hand
- 18 that around. And if you've got any input and
- 19 comments that you would like to offer to us as
- 20 questions, anything along those lines, if you would
- 21 just state your name and who you're with so we can
- 22 make sure we get that for the record. Thanks.
- 23 Anyone got any questions? \$\$?
- ACBL1: My name is \$\$\$\$
- 25 with ACBL. Colonel, a couple of questions. One is

- 1 the length of time to change the gate. Say if you
- 2 were only changing the lower gates, is that the
- 3 thirty day or does the thirty day contemplate upper
- 4 and lower?
- 5 ACE1: The thirty, forty-five
- 6 days is lower gates only. It would take longer,
- 7 maybe as many as sixty, to change upper and lower.
- 8 ACBL1: Okay. I guess the other
- 9 question is in terms of a manpower loading
- 10 situation. If we're talking about lunch and breaks
- 11 and everything, you know, in a fifteen day period,
- 12 if it was manpower loaded such that you constantly
- 13 had somebody welding on cracks, it's conceivable
- 14 that, you know, we can even save a day maybe off the
- 15 closure. I guess what I would offer to you, one, is
- 16 do you have sufficient personnel to manpower load,
- 17 to minimize the length of closure, and if not, I
- 18 would offer to you industry capability if it were
- 19 needed to supplement the work force there if it can
- 20 be dealt with under some contracting mechanism.
- 21 ACE1: \$\$, we certainly
- 22 appreciate that offer. You've always been very
- 23 supportive and we appreciate that now. Quite
- 24 honestly, we're planning on keeping welders active
- 25 on this thing twenty-four hours a day, basically,

- 1 from start to finish. And the critical action
- 2 that's going on is in those specific locations --
- 3 and quite honestly, we think we've got enough
- 4 welders at this time to concentrate on those and
- 5 keep those working nonstop, twenty-four hours a day.
- 6 The problem is, there's just not physically enough
- 7 space around those cracks that we know about to get
- 8 anybody else in there to keep the work going.
- 9 In reference to your question about the
- 10 gates earlier, I wanted to offer something else,
- 11 too. The reference to changing out the upper and
- 12 lower gates, I would say that one of the things we
- 13 have a concern about is if we went in and changed
- 14 the upper and lower gates, we would have no safety
- 15 valve as well, there would be no back-up if there
- 16 was an accident, if someone hit the gates. The
- 17 river at that point would be down for a long period
- 18 of time. So we want to -- we would not be inclined
- 19 to try and replace both upper and lower sets of
- 20 gates, we would like to have a back-up set, two
- 21 gates at a minimum.
- AEP2: I'm \$\$\$\$with AP MEMCO.
- 23 Saying that you could possibly mobilize within a
- 24 couple of weeks, could you do this emergency repair
- of McAlpine coinciding with the closure at Markland

- 1 on 6-17 through 16?
- 2 ACE1: Well, for one thing,
- 3 the Markland closure is coming up immediately. The
- 4 problem we've got right now on the river is we
- 5 couldn't work out there. One of the conditions I
- 6 mentioned was the stage on the river. And right
- 7 now, the river is about six feet higher than we
- 8 could possibly dam off the structure to be able to
- 9 work on. So we're going to have to get the river to
- 10 fall out before we could do that. And even if we
- 11 had that, at this time of year the risk is pretty
- 12 significant that we could get a rise in the river.
- 13 \$\$ keeps telling me there's always a June rise on
- 14 the Ohio out here. But our concern would be that at
- 15 this time of year, there's always a potential the
- 16 river could come up and run us off the job and
- 17 extend the outage even longer. So our preference
- 18 would be to push it out a little bit further to make
- 19 sure we had low water conditions.
- AEP2: Well, what were you out with
- 21 the two to four weeks you talked about a few minutes
- 22 ago then?
- ACE1: That's the earliest we
- 24 could get back out there to get started on the
- 25 thing.

- 1 AEP2: What are your predictions on
- 2 river levels now, could they accommodate a June 7
- 3 closure at McAlpine?
- 4 ACE1: I don't -- I gave up
- 5 trying to predict river levels a long time ago.
- 6 ACE2: \$\$ \$\$, chief of
- 7 operations, Louisville. There is multiple
- 8 constraints on trying to do a concurrent Markland
- 9 and a concurrent McAlpine closer. One is just the
- 10 pure planning for the job. The Colonel mentioned
- 11 that at McAlpine we're going to fabricate plates and
- 12 try to strengthen those gates. I can't get those
- 13 plates fabricated in ten days. We've got to have
- 14 some time to mobilize on McAlpine. That's got to
- 15 coincide with the right water conditions. We are
- 16 going to be mobilizing for Markland at the close of
- 17 Memorial Day weekend and headed up there. You all
- 18 have already been notified that we're going to close
- 19 the main chamber of Markland.
- Meldahl is scheduled now to be closed at
- 21 the same time. So we could be screwing up
- 22 somebody's shipping schedules if we decided to do
- 23 something different at Markland, push it out a
- 24 little bit to get a coincidental closure with
- 25 McAlpine. I just don't think it's doable. The two

- 1 to four weeks is -- if we had favorable river
- 2 conditions today and we decided that we had to do an
- 3 immediate closure down there -- what the colonel is
- 4 saying is we think it's going to be two to four
- 5 weeks to get in there and start that job, if we had
- 6 favorable river conditions today. And we might have
- 7 to go in there without some of that plating that we
- 8 want to put in terms of reinforcement. So when we
- 9 say we want to do it earlier, we would like to do it
- 10 earlier than August 3rd. We don't want to do it on
- 11 June 7th because we're not ready to do it. But
- 12 between June 15 and August 3rd, somewhere in that
- 13 time frame, if there were no constraints on you all
- 14 in terms of notice, we would like to do it. If we
- 15 had favorable river -- we would love to substitute
- 16 for the Cannelton closure now scheduled in July.
- 17 FROM THE FLOOR: You said that Meldahl is
- 18 now scheduled to go concurrent with Markland?
- 19 ACE2: Yes. \$\$\$ is back
- 20 here, chief of operations and division. He has
- 21 discussed with Huntington their Meldahl main chamber
- 22 closure, which was scheduled for June 7th through
- 23 July 2nd, I think. Is that the correct date?
- 24 COE1: June 21 through July 16, I
- 25 have.

- 1 ACE1: Bob, would you identify
- 2 yourself and repeat that, please?
- 3 COE1: \$\$\$\$ from division --
- 4 operation and division. We coordinated with
- 5 Huntington to make the situation better. And
- 6 Huntington told us it was scheduled to go from the
- 7 7th of June to the 2nd of July and will now coincide
- 8 with the Markland closure, which goes on 7 June to
- 9 16 June, okay. Hopefully that will help. That
- 10 means that we won't have that extra two weeks of
- 11 closure at Meldahl at the 1200 foot chamber.
- 12 FROM THE FLOOR: Okay, that helps.
- 13 ACE1: The other thing, I
- 14 think that we had on our mind too was, quite
- 15 honestly, we were pretty concerned that a couple of
- 16 weeks' notice probably wasn't enough for all the
- 17 users out there either along the way. And
- 18 especially given it the total closure at McAlpine,
- 19 that seemed like a pretty abrupt move to make in two
- 20 to four weeks.
- ACE2: To tell you the truth, we
- 22 have not considered in the last week moving that
- 23 closure up as early as June simply because we felt
- 24 like you needed more notice than that to adjust to a
- 25 river closure. That was the last alternative that

- 1 would have been on our mind.
- 2 ACBL2: Colonel, \$\$\$\$ with
- 3 ACBL. My understanding of the time frame for the
- 4 closure would be the fourteen days for the repair of
- 5 the gates, or up to thirty to forty-five days for
- 6 change out of the lower gates. Instead of the --
- 7 every two week dive inspection, is there any
- 8 opportunity for the Corps to dewater that main
- 9 chamber now and make the assessment whether or not
- 10 the gates would in fact have to be changed out and
- 11 whether possibly extend the closure when it actually
- 12 happens?
- 13 ACE1: And I'll let these guys
- 14 jump in and tell me if I'm wrong, but I think it
- 15 takes about three to four days -- and we would have
- 16 to mobilize, get three or four days, dewater the
- 17 lock, do the inspection. You have to clean off the
- 18 metal surfaces, those kinds of things. There are a
- 19 lot of details that go along with that I was
- 20 omitting along the way. So I think at best, you're
- 21 still talking about four to five days just to get a
- 22 lock at it. And then at that point, you've got to
- 23 re-water; take the structure back out, the bulk
- 24 heads. So it turns into -- you know, the bulk of
- 25 that time would be spent watering and -- dewatering

- 1 and re-watering the lock chamber.
- 2 INGRAM-1: \$\$ \$\$ with Ingram Barge.
- 3 Regarding your point up here about the timing on
- 4 Cannelton, is the question, can that be either
- 5 simultaneously conducted with the closure for
- 6 McAlpine or is it a case where it could be pushed
- 7 even to next year? What is the point here?
- 8 ACE2: The question is, should it be
- 9 eliminated. Is it going to cause you enough
- 10 problems in trying to get your movements upbound and
- 11 down bound through McAlpine that we should abandon
- 12 that closure and take it off the schedule
- 13 completely, which we're prepared to consider.
- 14 INGRAM-1: I don't think there's any
- 15 question that the timing of that, as it pushes up
- 16 against within a matter of a couple of weeks or so,
- 17 the closure of McAlpine, that at a minimum -- I
- 18 guess we probably could live with it if it were
- 19 simultaneous with the McAlpine closure, but
- 20 certainly that risk -- I think I'm speaking for
- 21 everybody, though, we would much prefer if this
- 22 could be pushed out to next year. Anybody disagree
- 23 with that?
- ACE1: I think that's one of
- 25 those things like the welding, having seen no

- 1 disagreement there, yada, yada for the reporter.
- 2 AEP2: \$\$\$\$ again with AEP MEMCO.
- 3 I want to get back to this, how soon do you think
- 4 you could do the closure at McAlpine? You said two
- 5 to four weeks up there, I'm just trying to
- 6 understand how quickly you could really do it, \$\$.
- 7 I mean, if we all said sooner was better, how soon
- 8 could we do it?
- 9 ACE2: I've asked you for four weeks
- 10 and favorable river conditions.
- 11 AEP2: So if you eliminate Cannelton,
- 12 you could maybe start on it the last week of June,
- 13 if we had favorable river conditions?
- 14 ACE2: (MOVES HEAD UP AND DOWN.)
- 15 ACE1: And we have talked
- 16 about that quite a bit.
- 17 AEP2: And what does history show
- 18 about river conditions late June?
- 19 ACE2: Unfavorable. Statistically
- 20 less favorable than mid July. Statistically less
- 21 favorable than late July. Statistically less
- 22 favorable than early August. The further we go from
- 23 June to early November, the more favorable the river
- 24 conditions are. And that's pretty much from here to
- 25 Cannelton.

- 1 CENTURY1: I'm \$\$ \$\$ with Century
- 2 Aluminum. We have a continuous operation at
- 3 Rangeland, West Virginia that without the feed
- 4 stock, we'll shut and would not reopen, given the
- 5 cost of starting that facility. About seven hundred
- 6 employees, three hundred retirees at this point.
- 7 That's our northern most plant. The feed stock that
- 8 we use along with our metal aluminum is called
- 9 Alumina, and it's in tight supply world wide, as a
- 10 matter of fact it's selling at two-and-a-half times
- 11 what it sold at a year ago. We can't surge and pull
- 12 ahead very quickly. In our instance, the longer we
- 13 can put this off, the better, understanding that you
- 14 do need to get it fixed. So for us, if we were down
- 15 in June, it would be catastrophic.
- ORMET1: Ms. \$\$ with Ormet
- 17 Corporation. It's impossible to mobilize the supply
- 18 in that time frame. \$\$'s supply, what he's talking
- 19 about, is at least thirty days away from that lock
- 20 right now, even if we were in a position to put
- 21 enough on the river to basically cover a three-week
- 22 time frame. First, we have to have our suppliers
- 23 basically mobilize their supply in order to get the
- 24 time frame to start moving the product into the
- 25 river and through the position. If you close that

- lock, with even a two-week notice, we still have no
- 2 potential to get the material up the river and
- 3 through that lock before we would then have -- be
- 4 out of material. So the longer we have, the more
- 5 notice we have -- you know, basically, ninety days
- 6 notice would even be better, because it would give
- 7 our suppliers a chance to get material to us.
- 8 ACE1: And I guess you sort of
- 9 answered the question I have, is how much time do
- 10 you need?
- ORMET1: The longer the better.
- 12 ACE1: The longer the better.
- 13 Now, I mentioned earlier, if you didn't pick up on
- 14 it, we think our window of opportunity is no more
- 15 than a couple of weeks later. We feel like we're
- 16 really putting ourselves at risk on another very
- 17 important maintenance job down the river to stretch
- 18 that out two weeks. But that's the kind of input we
- 19 we're looking for here today, is to try to make sure
- 20 we understood what the impacts were.
- Ormet1: Well, we have the same number
- 22 of employees that \$\$ has. We have at least a
- 23 thousand hourly employees between two facilities and
- 24 if we put both that and a rolling mill in danger,
- 25 \$\\$'s plant produces product for the U.S. government

- 1 that they basically need for planes for the
- 2 materials for the war efforts. So, I mean, this
- 3 puts the government at risk also for critical
- 4 materials.
- 5 ACE1: Thank you.
- 6 BAYER1: My name is \$\$ \$\$ with
- 7 Bayer Corporation in Pittsburgh. We have a
- 8 manufacturing plant in South Charleston, West
- 9 Virginia. Key raw material will be dock side and
- 10 we're a hundred percent dependent on that product
- 11 for manufacture of polypropylene glycol. About
- 12 ninety plus percent of the content of polypropylene
- 13 glycol is propylene oxide. We are one
- 14 hundred percent dependent on the river for this
- 15 supply. We have no other mode of transportation
- 16 other than barge. Propylene oxide is also tight
- 17 around the world at this time and it would take us
- 18 at least until August to build up sufficient
- 19 inventories of both raw materials and finished goods
- 20 to get through the fourteen-day outage. Anything
- 21 beyond the fourteen days, we feel would be -- would
- 22 have a significant impact on our company resulting
- 23 in millions of dollars of loss for us, shut down of
- 24 dozens of industries, including key manufacturing
- 25 companies in the U.S. and the American automotive

- 1 industry. That industry, we are a key supplier to
- 2 that and that is an industry that does not have any
- 3 wide spots in the line to absorb any hiccups in the
- 4 supply chain.
- 5 ACE1: Thank you.
- 6 LYONDELL1: I'm \$\$ \$\$ with
- 7 Lyondell Chemical and we supply Bayer with their
- 8 propylene oxide. We're also the owner and operator
- 9 of the barges that carry that material from our
- 10 facilities back to U.S. Gulf. We do have a limited
- 11 amount of these barges. They are specialized. We
- 12 have fourteen barges in service. So it is going to
- 13 be important not only before the closure on the
- 14 loaded barges coming up from the U.S. gulf, but also
- 15 getting barges back south, back to our plants to
- 16 reload the empties. So we are in a situation where
- 17 we have a limited amount of equipment to move this
- 18 material up from West Virginia. So -- I think \$\$
- 19 mentioned -- started maybe one of the questions that
- 20 we have, will there be any prioritization for
- 21 equipment that is dedicated and needed to keep lines
- 22 open?
- 23 ACE1: Yeah, I think we've
- 24 got -- one of the next slides popping up here in
- 25 just a second when we get beyond this topic

- 1 addresses that. I think between the task force and
- 2 the Coast Guard, we're hoping maybe we could piece
- 3 together some system to be able to prioritize and do
- 4 that. But I would like to follow up. You mentioned
- 5 at least early August. Is there a specific target
- 6 date that you have that you have to have that you
- 7 believe you need to ship that product up and have
- 8 enough on hand to keep operating?
- 9 BAYER1: From our perspective,
- 10 because of the tight inventories and strong demand,
- 11 in primarily the U.S. automotive industry these
- 12 days, a lot of products across the board, we could
- 13 use every day we can get beyond the August 3rd if we
- 14 could. That's still not to say we would be in good
- 15 shape. But we're saying the more time we have, the
- 16 better shape we'll be in.
- 17 ACE1: Thank you. Anyone
- 18 else?
- 19 INGRAM2: \$\$ \$\$ with Ingram Barge
- 20 Company. You're projecting a two-week closure,
- 21 regardless of when you start, but what I wonder is
- 22 based on the experience we had last year with
- 23 Greenup, is there any reasonable probability that we
- 24 might get beyond the two weeks? And if so, if there
- 25 is risk there, how early on in the repair process

- 1 are you going to know that and be able to make that
- 2 call?
- 3 ACE1: I'll take the last part
- 4 because I know that answer pretty definitively. I
- 5 asked that question specifically a little bit
- 6 earlier. I think that we're going to be about three
- 7 to four days in the process before we can
- 8 definitively know how long that's going to take.
- 9 Our confidence level is real high, but I'm going to
- 10 let \$\$ and \$\$ field that question. But I think
- 11 somewhere around three to four days in because we've
- 12 got to get dewatered, cleaned off, like I mentioned
- 13 earlier, expose the cracks and get a chance to
- 14 inspect the gate and make a decision on how long
- 15 that's going to take.
- ACE13: I'm \$\$\$\$with the Corps
- 17 of Engineers. And actually, the colonel is right
- 18 and that's what we advised, after we get the mud
- 19 cleaned off, the water pumped out, it takes you
- 20 three to four days depending on how things go to
- 21 really check things out. One of the things we could
- 22 do if we did get in there and found a real bad
- 23 situation, we would have several options at that
- 24 time. We wouldn't necessarily have to go straight
- 25 into a long closure if perhaps there would be a way

- 1 to make some emergency repairs, regroup and
- 2 re-prepare. We don't think that's going to happen,
- 3 but I would think at that point, when we get further
- 4 along, we would have some options there. I don't
- 5 think the odds of running into something so terrible
- 6 that we couldn't, at worst, maybe patch it up, get
- 7 out and re-prepare to go in and make a gate change.
- 8 That would probably be the type of approach you want
- 9 to consider. And I think the odds of anything
- 10 beyond that would be slim.
- 11 ACE1: And what he's talking
- 12 about there is have a short outage, make some
- 13 repairs, put the system back in operation and turn
- 14 the spigot back on river traffic and look for an
- 15 opportunity to go back and do repairs at a later
- 16 date.
- 17 ACE2: Rick, you want to stick your
- 18 neck out with \$\$on that one?
- 19 COE1: Not really.
- ACE2: I think that's what you've
- 21 got to recognize, we don't know what we don't know.
- 22 Greenup's situation -- Greenup had not been
- 23 dewatered for a long time. I'm not sure what kind
- 24 of dive inspections they had. \$\$may know the
- 25 story better than I do. Suffice it to say, they

- 1 were surprised when they saw the extent of damage
- 2 and that surprise is what contributed to that
- 3 lengthy closure. We think our chances of surprise
- 4 are less, but there are no guarantees. And so I
- 5 think \$\$stuck his neck out as far as I would want
- 6 to stick it. We're going to be three days into the
- 7 job and we will give you -- we will know then what
- 8 we've got. Our intent is we will work no longer
- 9 than fourteen days. We believe the critical repairs
- 10 can get done in fourteen days. There may be more
- 11 work we could do if we stayed fifteen days or
- 12 sixteen days. We have no intention of doing that.
- 13 Nice-to-do stuff will not be done. Only that
- 14 critical to assure we don't have a catastrophic
- 15 failure is what we're going to do in fourteen days.
- 16 The other side of that equation is, we might get out
- 17 earlier than fourteen days. We're trying to give
- 18 you worst case. We're going to do everything
- 19 possible to get out earlier than fourteen days
- 20 because we know one day and two days, in the case of
- 21 Bayer, in the case of the aluminum plants, is life
- 22 or death, economically. That's where we're heading.
- ORMET1: You answered my question,
- 24 basically, on what risk factor you would put on
- 25 whether the expected repairs to last longer than

- 1 fourteen days because preparing for a fourteen-day
- 2 outage is one thing, preparing for a -- we would go
- 3 to a completely different type of system, or have
- 4 to, either to shut down parts of the plant or else
- 5 to try transloading if anything took any longer
- 6 length. So it will be also important that we would
- 7 have communication just as soon as the repairs
- 8 started and as soon as you knew. Because if it did
- 9 look like it was going to take longer, we would need
- 10 to mobilize and do something different.
- 11 ACE1: Understand. And one of
- 12 the things we're going to do is maintain a web page
- 13 that would keep updates so that you can get
- 14 basically instantaneous information. And as we
- 15 start this process, we will absolutely post that and
- 16 distribute information as well. We could probably
- 17 do that through the notices as well, notices of
- 18 navigation. So we'll do both things.
- 19 CENTURY1: One question I have not
- 20 directly related to the exposure here. I'm going to
- 21 go back and face our management, face employees and
- 22 they're all concerned. We've already talked with
- 23 the plant up there. You know, as a company, we go
- 24 through and have preventive maintenance schedules
- 25 and that type of a thing. Can you explain a little

- 1 bit about the scheduling here and how these things
- 2 crept up. Metal fatigue doesn't really happen in two
- 3 or four weeks. How often is there other exposures
- 4 that we may not see out there on the river that's
- 5 going to impact us at a different point?
- 6 ACE1: Well, again, all these
- 7 gates up and down the river are a little bit
- 8 different design. When you look up at Greenup and
- 9 Markland and McAlpine, those gates are pretty much
- 10 similar design -- Meldahl, I'm sorry. All of them
- 11 are basically the same design for the structure
- 12 itself. We've seen problems with all those along
- 13 the way. We dewater and check the gates at Markland
- 14 every year and take a look at those. Started doing
- 15 that two or three years ago, \$\$, something like
- 16 that? We take a look at them every year because we
- 17 see serious cracking. We can't do that at this
- 18 point at McAlpine. So that's one of the issues.
- 19 The normal schedule on these things is dewater once
- 20 every five years. Right now, we're going to be
- 21 diving every couple of weeks to take a look at this
- 22 thing. Keep in mind, a lot of these structures were
- 23 put in place in the '60s and that time frame so
- 24 they're getting old. You know, we're starting to
- 25 see problems on the gates on all those structure

- 1 now.
- 2 ACE2: I would like to add a little
- 3 thing on there. We're in a funding constraint on
- 4 preventive maintenance. I have a set of gates at
- 5 Markland, which I should have replaced three years
- 6 ago based on the engineering finite element analysis
- 7 of risk of failure of those gates. They're now
- 8 three years on borrowed time. I have had an
- 9 approved report at the Washington level in the
- 10 neighborhood of twelve to fifteen million dollars to
- 11 replace gates at Markland's main chambers as part of
- 12 approved major rehab. I can't get that in the
- 13 budget. I can't get that in appropriation.
- So I'm beyond doing what we all might
- 15 consider the normal routine preventive maintenance
- 16 and then replacement cycle on a lot of our major
- 17 components on our locks because of funding
- 18 constraints. We're now doing an annual dewatering
- 19 on Markland. That's our preventive maintenance, is
- 20 to totally dewater the lock and patch up the gates.
- 21 That's not a good preventive maintenance program,
- 22 but that's where we are.
- So in answer to the preventive maintenance
- 24 thing, where we've got good components that are
- 25 subject to good preventive maintenance and we have

- 1 auxiliary locks that function, we've got a regular
- 2 preventive maintenance program. You don't see this
- 3 issue at Newburgh, you don't see it at Smithland,
- 4 you don't see it at Myers, and so on. You see it at
- 5 lock and dam fifty-two. I've got a main chamber
- 6 down there that was designed for a twenty-five year
- 7 project life in 1970 something. You were there. It
- 8 was a temporary 1200 foot chamber we put back in the
- 9 late '60s at lock and dam fifty-two. We're now in
- 10 2004 and Olmsted is still not done. Am I doing
- 11 preventive maintenance at lock and dam fifty-two?
- 12 Yeah. But it's a strange use of the term, I guess.
- 13 AEP2: This is \$\$\$\$. If the
- 14 intent is to build stockpiles prior to this
- 15 McAlpine closing and the two main chamber shutdowns
- 16 at Markland and Meldahl aren't going to assist in
- 17 that, what's the possibility of moving those
- 18 closures behind or after the McAlpine to give us an
- 19 opportunity to build those stock piles that these
- 20 folks are talking about? That's certainly going to
- 21 impede building any stockpiles when we're going to
- 22 have two to three days of delays at each of those
- 23 locks.
- ACE1: I'm talking about on
- 25 our end, as far as the impact on 52. At 52, we

- 1 really can't go down and do that work at this point,
- 2 the river --
- 3 ACE2: He's talking about the
- 4 concurrent closure --
- 5 AEP2: I'm talking about Markland and
- 6 Meldahl, moving those after McAlpine if the intent
- 7 is to leave enough time to build stock piles.
- 8 ACE2: First, you're not going to
- 9 have delays at both locks. The purpose of closing
- 10 them concurrently is you're going to have a delay on
- 11 one end of Meldahl, you're going to have a delay on
- 12 the other end at Markland. In between, it doesn't
- 13 make any difference whether you run the auxiliary
- 14 locks, you're going to have normal passage, no
- 15 delays. So it would be like one lock closed.
- What are the odds of doing that? It's
- 17 May 27th, they're scheduled to close on June 7th.
- 18 That's a pretty big disruption on two major
- 19 maintenance jobs. A big waste of government
- 20 resources. I know that's not the most important
- 21 thing. How would we effectively utilize government
- 22 resources for what we were going to do there. We
- 23 will probably have a lot of idle plant equipment and
- 24 materials. I don't know what Huntington's schedule
- 25 is so I don't know what it would do to them on

- 1 Meldahl at the other end of the McAlpine closure.
- 2 What it would do to us is, we feel like we have to
- 3 do Markland this year.
- 4 So it would force us to substitute
- 5 Markland for lock and dam 52. One might ask a fair
- 6 question, get somebody else to do lock and dam 52.
- 7 There is one bear trap valve in the United States
- 8 that I know of operable. There is one repair crew
- 9 in the United States that I know of that knows how
- 10 to repair a bear trap valve. It is a 1929
- 11 technology. It requires a pretty good skill set and
- 12 the right set of people and equipment to repair it.
- 13 So I don't view it as a practical alternative to go
- 14 to contract forces, or even to go to Nashville
- 15 district or somewhere else and get resources and ask
- 16 them to do that bear trap job. So it just gets
- 17 pretty complicated.
- I hope that June 16th to August 3rd is
- 19 when we're going to see that uptake in traffic. And
- 20 if we remove Cannelton from the schedule, you should
- 21 have pretty free open river conditions from
- 22 Cannelton through Meldahl.
- Again, I don't know what Huntington --
- 24 what else Huntington has going on in that time
- 25 frame. I think \$\$ has a full schedule back there

- 1 that he can share with us. I would rather not try
- 2 to do it, I guess is the straight answer to your
- 3 question.
- 4 INGRAM2: Again, \$\$ \$\$ with
- 5 Ingram. We talked earlier about Cannelton being
- 6 pushed off perhaps until next year, but I wonder if
- 7 an opposing idea might be the possibility of doing
- 8 it at the same time as McAlpine. The closure of the
- 9 main chamber at Cannelton is probably going to be of
- 10 minimal effect if the river at Louisville is going
- 11 to be closed. So I wonder if in the long run
- 12 whether that's a better situation for the industry.
- 13 ACE1: That's something we
- 14 would certainly consider doing. One of the things
- 15 with the closure of Cannelton, the seriousness of
- 16 the repair effort is not the same in Cannelton as
- 17 we're looking at McAlpine. So investing in
- 18 resources, that's something we have to weigh as
- 19 well, whether we can better use those resources
- 20 there as somewhere else.
- 21 ACE13: I would just like to add on
- 22 that, within the Louisville district, we wouldn't
- 23 have the repair crew, the hardware, and the fleet to
- 24 do both of those at the same time. It could
- 25 potentially be done on a regional level, going into

- 1 something from Huntington, Pittsburgh. Personally,
- 2 I don't know how that would impact their schedule.
- What we're looking at now on the short notice, I
- 4 think the idea of just canceling the Cannelton job
- 5 until next year would be more favorable to us unless
- 6 we demobilize other resources quickly.
- 7 ACE1: Anyone else got
- 8 anything? Flip to the next slide, please.
- 9 DELTA1: \$\$ \$\$ with Delta Queen
- 10 Steamboat Company. What is the latest that you would
- 11 consider closing the river, pushing it beyond the
- 12 August 3rd date?
- 13 ACE1: I think the very latest
- 14 that we could delay this thing is -- and you all
- 15 jump in if I'm off base. But I think it's two
- 16 weeks. That's the absolute latest we think we could
- 17 delay it.
- DELTA1: August 17th as opposed to --
- 19 ACE1: Right. And basically
- 20 that removes -- from scheduling, that removes all
- 21 our float -- no float time at all on our next job
- 22 down at lock and dam 52.
- DELTA1: When will you make the
- 24 decision?
- 25 ACE1: Probably in pretty

- 1 short order. After our meeting here, probably in
- 2 the next day or two we'll finalize that decision.
- 3 CONSOLIDATED1: \$\$ \$\$ with
- 4 Consolidated Crane & Barge. If you push that back
- 5 to like August 18th, we're still looking at fourteen
- 6 days being down, correct?
- 7 ACE1: That's correct, it
- 8 would still be fourteen days.
- 9 CONSOLIDATED1: And something really major,
- 10 it could be up to forty-five days, is that right?
- 11 ACE1: If it were really
- 12 major, it would be up to forty-five days.
- 13 CONSOLIDATED1: Then you're looking from --
- 14 from Cincinnati to Louisville, like fourteen
- 15 different grain facilities and that's about the time
- 16 that the grain should be moving.
- 17 ACE1: Okay, thanks.
- 18 CROUNSE1: \$\$ \$\$ with Crounse
- 19 Corporation. Just curious on -- I missed one
- 20 question there on the Cannelton. Is it possible to
- 21 do that concurrently with McAlpine?
- ACE1: It's possible, but not
- 23 with the resources that we have on hand. Again,
- 24 that's something we haven't really planned to try to
- 25 do because we don't have the resources internally.

- 1 That's something we would have to do some more
- 2 significant planning on to see if that's possible to
- 3 do.
- 4 CROUNSE1: I see. How serious are the
- 5 Cannelton repairs, is that any problem?
- 6 ACE1: They're not very
- 7 serious. It's not the same scope of work at all
- 8 that we're talking about here. The Cannelton
- 9 closure is part of a regular preventive maintenance
- 10 dewatering cycle, five-year cycle. The only real
- 11 problems we have at Cannelton right now that affect
- 12 you are mooring bits, and we were going to replace
- 13 some of the mooring bits in Cannelton and then do a
- 14 regular dewatering inspection and do what we do
- 15 normally during a dewatering inspection, which is
- 16 bring everything back up to as new as we can get it.
- 17 Typical of what we do at every 1200 foot chamber
- 18 every, I think five years. No known critical
- 19 problems.
- 20 CROUNSE1: If this leads to increased
- 21 shipping prior to the McAlpine outage, is there any
- 22 increase in cycle time at the lock right now due to
- 23 the cracks in the bearing?
- 24 ACE2: At McAlpine, sure, every
- 25 cycle is more stress.

- 1 CROUNSE1: But is it a longer period of
- 2 time?
- 3 ACE1: It's a small impact.
- 4 We are trying to move the gates themselves a little
- 5 slower, but to fill an empty -- coming from Ron,
- 6 it's pretty much the same. But we are trying to
- 7 move the gates a little bit slower as we open and
- 8 close the gate structure itself.
- 9 CROUNSE1: So the longer you put the
- 10 outage off, the more likely you're going to have a
- 11 failure?
- 12 ACE1: That's correct.
- 13 CROUNSE1: How many days is it going to
- 14 take from there to catastrophic dates?
- 15 ACE1: That's a hard thing to
- 16 guess. It could be sixty days or so.
- 17 ACE2: Tell me the mode of failure.
- 18 If it pops off the pintle and is still standing,
- 19 it's not laying on the sill, then the Shreve will
- 20 come in, extract it, put new gate leaf or leaves in,
- 21 then we're in that forty-five day situation. Crash
- 22 it on the sill, and the salvage operation takes a
- 23 while, just adds time to it. We don't want to see a
- 24 catastrophic failure because we never know what the
- 25 mode of failure is. Put a tow boat in the chamber,

- 1 then have it collapse, send a tow out with the flow,
- 2 with the gate, find the gate down in New Albany
- 3 somewhere, you know, pick your apocalypse if you
- 4 want.
- 5 CROUNSE1: I hear your very latest you
- 6 would want to put this closure off is August 30, is
- 7 that right?
- 8 ACE2: That's right.
- 9 ACBL1: \$\$ and Colonel, a
- 10 question. From the stressing of the gate, is the
- 11 stressing and the potential increasing of the number
- 12 of cracks or the magnitude of the cracks, is that
- 13 being driven by the head loading on the gate or it
- 14 being driven by the number of times the gates are
- 15 opened and closed or is it a combination thereof?
- 16 And what I'm getting to is if it's a combination of
- 17 opening and closing it or placing it under head,
- 18 more times of head during the lock cycle process is,
- 19 is can we minimize the number of lockages and it
- 20 would be heresy if it got in the press, but could we
- 21 eliminate recreational boaters going through it?
- 22 ACE1: As far as recreational
- 23 boaters, that's something we hadn't contemplated or
- 24 given any thought to. I would have to get back to
- 25 you on that one. I think the loading, we talked

- 1 about that earlier. The loading is very complex in
- 2 that corner. So I think you see both things
- 3 happening. It's the head load that you see on the
- 4 structure itself when it's got a hydraulic load on
- 5 it from the water and it's also when it moves, you
- 6 see a loading as well. So I think it's a little bit
- 7 of both. It's a very complex loading in that
- 8 corner. And the occasional bump and grind that it
- 9 gets from a tow in there is problematic as well.
- 10 CROUNSE2: \$\$ \$\$ with Crounse
- 11 Corporation. You said you didn't want to push the
- 12 McAlpine back by two weeks. What happens if you get
- 13 into McAlpine and you get into the forty-five day,
- 14 what does that do to fifty-two at that point?
- 15 ACE1: It puts that work down
- 16 here at risk. I guess that's the obvious answer
- 17 there. And we just have to make a risk-based
- 18 decision and -- but the complete closure, if we had
- 19 a complete outage up at McAlpine, we would pursue
- 20 that work.
- 21 ACBL1: I could address a little of
- 22 the lock and dam 52. If we got on that time frame
- 23 and the job got longer, that job would have to be
- 24 cancelled for this year. So the bear trap repairs
- 25 rely on very low water and -- for a significant

- 1 period of time, a couple of months. So we would
- 2 have to cancel that, basically. And I might mention
- 3 what the risk is. We haven't really explained bear
- 4 trap repair at 52. But the three bear trap leads
- 5 are used to regulate pool. And to a large extent,
- 6 to counteract and be adjusted quickly for the
- 7 peaking floats that come out of Barkley and Kentucky
- 8 dams. So if we have problems with those rusting
- 9 out, we have a potential that one of them may not
- 10 raise under pressure like it's supposed to. And at
- 11 which case, in a low-flow scenario, it could
- 12 contribute to losing that pool down there. So the
- 13 potential impact there could be significant.
- 14 ACE1: Anyone else got a
- 15 question? All right. The next slide we've got --
- 16 could you kill the lights, please? Queue
- 17 management. From the simple engineering
- 18 perspective, we deal on a first come first serve
- 19 basis. Lock personnel base that on arrival. As you
- 20 see there, it's all viewable. That question is,
- 21 should there be other alternatives considered in
- 22 pursuing how we manage that queue.
- The next slide is a related topic. Is
- 24 well -- queue and after reopening, how do we do
- 25 that. Like I said, from our point of view, we do

- 1 first come first serve. If the industry and the
- 2 users, you know, would like to propose a different
- 3 solution, we're certainly open to that. We're open
- 4 to suggestion. I've talked to Commander \$\$ a
- 5 couple of times about having his assistance in
- 6 facilitating that effort as well. Has anyone got
- 7 any input or comment?
- 8 ORMET1: My question would center
- 9 around what type of delay are you anticipating or
- 10 what kind of queuing problems? You know, are we
- 11 going to have product loaded waiting there to go
- 12 through gates in anticipation -- will Louisville
- 13 barge companies do that and, I guess I'm addressing
- 14 that to ACBL and Ingram -- and have materials
- 15 stacked up behind and ready to go in case they don't
- 16 get done in time?
- 17 FROM THE FLOOR: As with any of these kind
- 18 of closures, we would have cargos, try to get them
- 19 on queue as soon as possible, be in a position to
- 20 move, as the locks open as well as any of these guys
- 21 would, Ingram or MEMCO or anybody else. We'll be in
- 22 queue and ready to move as soon as -- the moment the
- 23 lock is ready for operation. I guess one of the
- 24 questions that the Colonel asked is do you use
- 25 traditional first come first serve or do you use

- 1 multiple one-way lockages. And my response to that
- 2 is based on a lot of the queuing theory things that
- 3 the industry has looked at over the years and worked
- 4 with the Corps, we have found that multiple one-day
- 5 lockage permits us to move more cargos through the
- 6 lock. However, in this particular situation, as it
- 7 relates to priorities -- and I haven't even gotten
- 8 to the issue whether certain cargos get priority.
- 9 But certainly, if the demand is up river, you may
- 10 want to consider, you know, locking upbound first if
- 11 that's where the critical demand is. Maybe you
- 12 lock, you know, twelve up upbound if that's where
- 13 the demand is. And that's where I hear the demand
- 14 being expressed by the alumina folks as well as the
- 15 chemical folks in that market sector.
- Now, there may be other demands, but I
- 17 think that's something that we will all have to
- 18 work -- try to work out as best we can. But I think
- 19 the big question here is from a community
- 20 standpoint, do we want all the tows sitting in the
- 21 middle of the recreational -- this Louisville pool
- 22 up here that are waiting to go southbound, do you
- 23 want all of them sitting here at twelve mile,
- 24 six-mile island, where you have all the recreational
- 25 boaters here, do we want to kind of string those

- 1 out? The industry will have enough advance notice
- 2 to know when the lock is going to resume and those
- 3 boats that may hold up further up river, while
- 4 they're still on the queue list will maintain their
- 5 queue position as they move, or someone in traffic
- 6 control, so to speak, directed them down to be here
- 7 at a certain time to go through the lock. We should
- 8 be able to forecast and project that kind of traffic
- 9 control situation that we would work with the Coast
- 10 Guard and others to try to manage jointly in this
- 11 whole process. So -- but yes, I think everybody
- 12 would be prepared and ready to go as soon as they
- 13 said.
- ORMET1: Sir, my next question is
- 15 going to be -- after that one is then what kind of
- 16 anticipated backlog do you expect to have then?
- 17 Because I really can't judge from just my own
- 18 plant's needs how many -- you know, are we looking
- 19 at a week delay, are we looking at a, you know, a
- 20 logiam, or are we looking at normal flow within two
- 21 to three days? I just don't know what normal -- not
- 22 being familiar with your end of the business, but
- 23 how much -- how many tows could be backed up.
- ACBL1: Let me comment. The last
- 25 time the lock was closed, I think we got up to

- 1 fifty-eight, sixty plus hours lock delay, maybe
- 2 seventy-two. Do you remember? Somewhere in that
- 3 range. Of course that was with a 600 foot lock
- 4 being available, we got up to about seventy-two
- 5 hours delay. It took us -- once the main chamber
- 6 opened up, it took the industry about two-and-a-half
- 7 or three days, I think, to clear out that queue that
- 8 was waiting. For those of you that remember, that's
- 9 kind of what I remember, it was about two-and-a-half
- 10 to three days to clear up the queue. So if you've
- 11 got the river completely closed, it may take a week
- 12 to clear the queue out.
- ORMET1: So you're telling us, a
- 14 minimum time frame for -- if we're going to put
- 15 supply in place, we need to look at least one
- 16 week in addition to the actual down time of the
- 17 lock.
- 18 FROM THE FLOOR: Well, whoever is first in
- 19 line is going to move first.
- ACBL1: If we've got aluminae in a
- 21 tow or Ingram's got aluminae in a tow and we
- 22 collectively say well, those are going to be
- 23 priority cargos, maybe they go through the first day
- 24 as opposed to being the last day. Or if I've got a
- 25 boat that has commodity X in it, it's number two and

- 1 the boat that has the aluminae is in queue number
- 2 twenty-eight, I may swap positions with boat number
- 3 two to put in on through. Because each company's
- 4 got the latitude to decide who they want -- which of
- 5 their boats they want to lock given the priority
- 6 that that company possesses on the lump queue sheet.
- 7 ORMET1: But if everyone thinks their
- 8 cargo is the most important --
- 9 ACBL1: That's going to be a
- 10 difficult issue, as I mentioned earlier, and I
- 11 think, you know, we'll have to work collectively to
- 12 try to figure out what should be the ground rules
- 13 for determining the priorities. And I'm sure we'll
- 14 probably, as we work with the Corps and the Coast
- 15 Guard on this, it's not going to be an easy task.
- 16 BAYER1: This is \$\$ \$\$ with
- 17 Bayer Corporation again. We would suggest that the
- 18 Ingrams consider as ground rules two key issues.
- 19 One is transportation risk management and the other
- 20 is the commercial impact and plants that are facing
- 21 shutdown situations. Those being the key factors
- 22 used in managing the queue. Transportation risk,
- 23 certainly you have cargos that are more hazardous
- 24 than others, that you don't really want them to be
- 25 lingering around any longer than you have to, versus

- 1 some of the dry bulk that moves up and down the
- 2 river. The other one is plant shutdown. If an
- 3 industry makes a case that they're facing a plant
- 4 shutdown, that certainly should be taken into
- 5 consideration.
- 6 ACE1: As you can see, that's
- 7 one of the topics we had there for a little bit
- 8 later, but I know that the Coast Guard is concerned
- 9 about those same safe options.
- 10 GUARD1: \$\$ \$\$ from the
- 11 Coast Guard. One of the things we can do is we can
- 12 develop a matrix and give a score card based on -- I
- 13 just wrote down a few things -- criticality to the
- 14 nation. If it's a particular product, it's of
- 15 national interest. Storage capacity. If you have
- 16 zero storage capacity at your plant. Maybe you
- 17 might get a ten out of a hundred. You know, just
- 18 some kind of a matrix so that we can come up with a
- 19 score card that everyone agrees on that says, okay,
- 20 if you have a single source, if you have like one
- 21 place that you get your product from, that might be
- 22 worth a little more. And come up with a
- 23 collective -- maybe run it through one of the towing
- 24 safety advisory committees or the American Waterways
- 25 or come up with some kind of a work group that would

- 1 do that. That would be my suggestion. To come up
- 2 with a scoring matrix that we could all agree upon.
- 3 And base it on many factors, not just one, but
- 4 multiple factors that would all contribute to that.
- 5 ACE1: And that's why it
- 6 certainly says -- I think we need to, at this point,
- 7 address that issue one way or the other. I think
- 8 between the river industries and the Coast Guard, in
- 9 particular -- and we're certainly willing to
- 10 participate. But we're primarily in the execution
- 11 mode after decision making. But I think it would be
- 12 worthwhile to put together a work group of some form
- 13 to be able to try to recreate that matrix or some
- 14 mechanism to determine priorities or agree to
- 15 disagree and not having any priorities.
- 16 ACE2: Of course, I think under the
- 17 1899 River and Harbor Act, a passenger carrying
- 18 overnight passenger vessels have priority on the
- 19 system. So I guess the Delta Queen and the
- 20 Mississippi Queen will be at the head of the line if
- 21 they, in fact, still have a cruise. But beyond
- 22 that, that's all we have governing our -- who we
- 23 lock through, other than a first come first serve.
- 24 Government vessels and passenger carrying vessels.
- 25 So I think it is incumbent upon the industry group

- 1 and the Coast Guard to decide how you want to manage
- 2 that queue. I think one thing you have to consider
- 3 is in managing that queue, do not slow transit down.
- 4 You could easily get yourself in a position where
- 5 somebody says okay, I've got priority in the queue,
- 6 but it's going to take me four hours to get to the
- 7 place in the line I need to be. So we've got to
- 8 have as fast a lock as we can have.
- 9 TECO1: This is \$\$ \$\$ with
- 10 TECO Barge Line. I just have a question or a point
- 11 of clarification. We talked about queue management.
- 12 We're talking about queue management after McAlpine
- 13 reopens, we're not talking about any queue
- 14 management leading up to the closure, as we're each
- 15 working towards building stock piles for our
- 16 customers.
- 17 ACE1: That's correct.
- 18 ACE2: And that's a great point.
- 19 And let me tell you, we are going to have some tough
- 20 calls to make when August 3rd comes and you tell me
- 21 I've got the most critical load in the United
- 22 States, and it's Midnight, and I can't get there
- 23 until 2:00 a.m. and I say I've got to dewater that
- 24 lock starting at Midnight. That also is going to
- 25 have to be part of your group. You are going to

- 1 have to cut this off and everybody is going to have
- 2 to recognize there will be a date certain when that
- 3 chamber has to be flooded.
- 4 ACE1: Just as a general
- 5 comment -- and I know we have the great lock master
- 6 sitting back there, too. See, somewhere between
- 7 fourteen and twenty tows a day, does that sound
- 8 about right? So, I mean, if they were continuing to
- 9 show at the arrival point at that rate, that gives
- 10 you a scope of -- an idea about what kind of queue
- 11 you're looking at, maximum.
- 12 ACE2: Right.
- 13 ACE1: And the other thing is,
- 14 it takes forty-five minutes to an hour, roughly, to
- 15 cycle through at the chamber. Anyone else? So
- 16 Commander \$\$ and -- and who would be
- 17 interested in setting up this river --
- 18 INGRAM1: Again, this is \$\$ \$\$.
- 19 And \$\$and I and a few others have had some
- 20 discussion about this and this is probably too big
- 21 of a group to try to work these kind of rules out.
- 22 And obviously, there can be great debate on what
- 23 constitutes an emergency need, what high priority
- 24 is. So probably very soon, we'll probably try to put
- 25 a working group together. We may look to some

- 1 outside resource also to help manage that process.
- 2 So, I guess unless we --
- FROM THE FLOOR: We've done this a lot of
- 4 times.
- 5 INGRAM1: Yeah, we have done this
- 6 before, maybe not to this magnitude. Certainly when
- 7 we go back to mill price before its day, that we had
- 8 issues with grain with significant closures late in
- 9 the summer. And to a lesser degree when we've had
- 10 McAlpine down before and had these pretty
- 11 significant delays. But it's interesting while
- 12 certainly some see the value of delay, from a grain
- 13 harvest perspective the longer it goes, it does
- 14 begin to impact that. So these are all things that
- 15 have to be taken into consideration. There are
- 16 critical issues from a homeland security
- 17 perspective. So it will be a challenge. And maybe
- 18 what we should do -- and I'll ask maybe at the table
- 19 back here -- those -- and we may have to limit the
- 20 number of participants that we have. But ask if you
- 21 would be interested in participating with a working
- 22 group, if you would leave your name back here at the
- 23 table and we'll again -- or maybe it's just a
- 24 matter -- you don't have to give all the
- 25 information, because we'll have it from when you

- 1 signed in. But we'll be soon getting back with you
- 2 and establish a way to get started on this.
- 3 ACE1: Thank you. Here's
- 4 another one that Commander \$\$ and the folks
- 5 in the Coast Guard are here about. And given that
- 6 we could end up with a long queue and a lot of
- 7 vessels along the river, along the river bank, we
- 8 certainly expect a lot of complaints. I think
- 9 probably the Coast Guard will end up fielding the
- 10 vast majority of those one way or the other. But
- 11 that's something to be concerned about along the way
- 12 as well.
- 13 ACBL1: Are all of the mooring
- 14 buoys that were strategically located in McAlpine
- 15 and Captain's Pool, are they all in service? Those
- 16 would be locations where boats could stack, you
- 17 know, two or three or four wide in those areas and
- 18 hang off. And that away, it would minimize the
- 19 impact or conflict with homeowners and recreational
- 20 boaters, so to speak.
- 21 GUARD1: We could get a survey of
- 22 what buoys are out there. We could look at the
- 23 service of those emergency buoys that are above all
- 24 the locks and dams. But this one, we're just going
- 25 to have to deal with in terms of -- I would imagine

- 1 these things are going to be fleeted from here to
- 2 Madison and from down bound all the way to Tell City,
- 3 as we back up these barges all along the river.
- 4 ACE1: So we'll make it a
- 5 point of following up and getting that information
- 6 back out and we'll post that on the web site as
- 7 well. Thanks Commander \$\$.
- 8 ACBL3: \$\$ \$\$, ACBL. What might
- 9 help with the complaints is letting the public know
- 10 what's going on. Is there any plans to -- I think
- 11 if you're a homeowner, and you know this is
- 12 happening, why its happening, the best, are there
- 13 any plans to communicate to the public on this.
- 14 ACE1: We are. We're planning
- 15 on expanding our media releases and including
- 16 propeller clubs and some other activities and the
- 17 media along the river itself. So yes, we're
- 18 planning on doing that. We haven't done it yet
- 19 because we wanted to have an opportunity to have
- 20 these discussions with industry first.
- 21 INGRAM1: Of course, it goes without
- 22 saying that we'll probably need to remind our crews
- 23 that if we are in people's back yards, let's not use
- 24 the bull horns, let's try to make sure that we're
- 25 the least disruptive as we can be. Sometimes we

- 1 don't do all that we can. So just a reminder that
- 2 yes, we'll need to ask for the indulgence of those
- 3 people that live on the bank. So we're going to
- 4 have to ask our crews to recognize, too, that we are
- 5 an intrusion.
- 6 CROUNSE3: \$\$\$, Crounse
- 7 Corporation. And I don't disagree with what \$\$
- 8 said at all, but I think this also may give us an
- 9 opportunity to educate what the waterway is. I know
- 10 we all know that, but I think it also gives us an
- 11 opportunity because every newspaper up and down the
- 12 river and all the news media will be looking at this
- 13 as a story and they might contact many of us. I
- 14 think that might be an opportunity to talk about how
- 15 critical this waterway system is. How all this
- 16 tonnage sitting out in their backyards could be on
- 17 the highways, on the railways, causing a lot more
- 18 congestion.
- 19 I think that might be the silver lining
- 20 here, both from a PR standpoint and a political
- 21 action standpoint, that we should not be in this
- 22 thing. This lock should be finished, it should have
- 23 been funded. We shouldn't be in the same thing in
- 24 lock 52. And I know we're gearing up in an effort
- 25 within the beltway to try to make up this. We have

- 1 lost a lot of ground the last few years when we
- 2 haven't had the funding. I hope no one loses sight
- 3 of the big picture. And we're going to have to deal
- 4 with the big picture because they're going to see
- 5 the towboats in the backyard and see all the -- we
- 6 need to define the big picture.
- 7 INGRAM1: If I could just follow up to
- 8 that. This again is \$\$ \$\$. I'm pleased to
- 9 see so many shippers or customers here because I
- 10 think in the past as a towing industry, sometimes we
- 11 have been tainted to a degree much like the Corps,
- 12 as though we have some vested interest corporately
- 13 in these particular infrastructure, and therefore
- 14 what we really need are those that can speak to the
- 15 number of jobs in a specific community. We're
- 16 basically -- we have a fairly small industry and
- 17 we're certainly very spread out, and it's sometimes
- 18 difficult to make our voice heard. And the last
- 19 thing I think that we want is to further accuse the
- 20 Corps of its failures when we recognize their budget
- 21 has continually gone down, its declined, and their
- 22 mission has been broadened and it's a very difficult
- 23 situation to be in.
- So as \$\$said, I think we need to
- 25 capture the true impact of this and these stories

- 1 that I hear and dollar wise and talking about it in
- 2 terms of plant closures and how many jobs, can
- 3 hopefully help us do a much better job around the
- 4 beltway, getting the story made that, you know,
- 5 we've got to address these infrastructure issues.
- 6 Believe me; I've been around enough of these
- 7 structures, I know the Corps. Go talk to a lock
- 8 master and he's going to cry until you do about his
- 9 lack of funding to do what really needs to be done.
- 10 So again, that's a good point to be made.
- 11 B & H 1: \$\$ \$\$ with B & H Towing.
- 12 What we need our customers doing is understanding
- 13 that if we're to get the funding to complete
- 14 McAlpine, then we could eliminate a lot of these
- 15 problems, if we had that funding. But we can't --
- 16 when we're paying half the bill, we still can't get
- 17 the government to pay their half.
- 18 ACE1: Thank you. You made an
- 19 excellent point. We'll make sure that when we get
- 20 our press releases out there, that we get the most
- 21 positive impact from those releases as possible.
- 22 That's an excellent point. Anyone else? Next
- 23 slide.
- This is one I know that we talked about
- 25 briefly before. Commander \$\$, have you got

- 1 anything else that -- you reference security and the
- 2 tows. And certainly hazardous cargo shipments we're
- 3 talking about along the way. Anything else?
- 4 GUARD1: This is \$\$ \$\$
- 5 again with the Coast Guard. There's a lot of
- 6 problems that if we're at a higher maritime security
- 7 threat level, that's just going to be an incredible
- 8 thing to deal with, especially if all of the vessels
- 9 have to implement a security plan, a higher
- 10 standard, they're standing around waiting in queues.
- 11 It's going to be a challenge for us. That's
- 12 something that we're going to have to address,
- 13 that's something we're going to have to deal with.
- 14 We can propose and we can try to bring and increase
- 15 our patrols in both the lower and the upper pools as
- 16 we try to watch out for those -- for anything. But
- 17 industry will still have to provide security for
- 18 their barges while they're laid up in these fleeting
- 19 rings. They may have to look at maybe possibly
- 20 changing some of the fleeting area on a temporary
- 21 basis. I mean, there's a lot of other avenues that
- 22 we'll have to open some other doors and maybe
- 23 consider some temporary hazardous cargo fleeting
- 24 areas, give them a temporary alternate security kind
- 25 of thing. So a lot of issues, but I think we can

- 1 kind of walk our way through them.
- 2 One of the things I would suggest, like
- 3 for example for some of the chemical industries, is
- 4 if we do have a work group, you could bring in some
- 5 of these chemical transportation advisory committees
- 6 and use them as your voice for -- in making sure
- 7 that a representative or maybe somebody from T-Sap
- 8 or -- just to try to minimize the number of
- 9 different corporations that are part of this
- 10 prioritization might be something to consider.
- 11 ACE1: Anyone else have
- 12 anything? Pete, would you give me the next slide
- 13 there, please? All right. We hit this one pretty
- 14 hard. Give you another opportunity if you've got
- 15 anything else you would like to offer as far as
- 16 impacts to the customers, end users, the navigation
- 17 industry itself. Anyone got anything else, any
- 18 other concerns you would like to put forward?
- 19 (NO RESPONSE FROM THE FLOOR.)
- ACE1: Okay, thanks. We
- 21 definitely need to designate POCs. We mentioned
- 22 earlier that one of the things we're definitely
- 23 going to do is we'll keep everyone informed with
- 24 notices of navigation. We're also going to keep our
- 25 web site hot and keep the latest and greatest up on

- 1 there. As far as the Corps is concerned, the points
- 2 of contact for the Corps of Engineers, it's going to
- 3 be \$\$\$\$up front -- if you would, just one
- 4 last time there at least, Pete, if you would, make
- 5 sure they get to see you. And also, \$\$\$\$,
- 6 who is in the back. And these are the two points of
- 7 contact and points of entry.
- 8 One of the things you're going to see on
- 9 our web site is there is an opportunity to post
- 10 questions and concerns related to the outage and the
- 11 effort underway, the maintenance effort. I
- 12 encourage you all and anyone else that has an
- 13 interest, pass the message along. We would like to
- 14 make -- when it comes time to make a decision, we're
- 15 going to stay with 3 to 16 and we would like to have
- 16 as much information as possible to make a good
- 17 decision.
- 18 It's not necessary to do that now, but
- 19 from the industry side, we would like that same kind
- 20 of feedback from who you would like for us to
- 21 interface with industry as well. Like I said, we'll
- 22 do as much as we can to keep our web site and those
- 23 kind of things up-to-date and get notices out, but
- 24 we would like to have a navigation interest and I
- 25 think Commander \$\$, we'll deal directly with

- 1 you all right there in the Federal building.
- 2 I think you probably will be getting the
- 3 complaints whether you want them or not, I would
- 4 suspect, Commander \$\$.
- 5 GUARD1: I would think my
- 6 replacement will.
- 7 ACE13: I did want to mention also --
- 8 and you hit on the idea of the impact and getting
- 9 the word out of what this is doing. We get people
- 10 asking us well, what is this doing to the towing
- 11 industry. To tell the truth, I don't know exactly
- 12 what it is. I know it's bad. But, you know, if you
- 13 could have someone from AWO or something that when
- 14 our public affairs or I get a call from a newspaper
- 15 saying what's the scoop of the industry, we can give
- 16 them a number and say here's the person that can
- 17 answer that question.
- 18 ACE1: And it's okay if it's
- 19 multiple folks as well. Our PA can certainly deal
- 20 with more than one POC for issues like that.
- ACBL1: Well, one of the things you
- 22 might want to consider is your planning folks that
- 23 estimate benefits, navigation benefits. Certainly
- 24 that's -- those are the same benefits that are used
- 25 to justify the project. And so for every -- you

- 1 could have a running account. For every tow that's
- 2 being delayed an hour, it's X number of dollars and
- 3 as of this date, it's Y impact to the industry.
- 4 And -- so that -- you know, that way we don't have
- 5 six or eight different numbers floating around, we
- 6 have one value for a tow that's waiting on going
- 7 out.
- 8 ACE1: Okay. That's a very
- 9 good point and we will certainly take that on.
- 10 We've got someone here from our planning staff now
- 11 and we will take that on and make sure we get that
- 12 up on the web site as well so we're all speaking
- 13 with a common voice. New slide.
- 14 ACE13: I just want to say, I don't
- 15 have the details on this. \$\$ mentioned it first
- 16 from planning, there's some efforts being made. I
- 17 don't know if \$\$ would be able to speak to any
- 18 details or what work is being done at the MAP center
- 19 or not, but that's in motion right now, trying to
- 20 assess that. But also your idea of posting and
- 21 keeping an awareness status as it's going on is an
- 22 excellent thing to go along with that.
- ACE1: And we do intend to
- 24 monitor and track the impacts as closely as
- 25 possible. And again, that's why we would like for

- 1 everyone that's impacted to post something on the
- 2 web site and tell us what your projected impacts are
- 3 and we'll try to do the best we can to track the
- 4 real impacts we see in the queue and those kind of
- 5 things. Anybody got any remaining questions or
- 6 comments?
- 7 INGRAM1: I reluctantly do this, but
- 8 until such time as we've had our working group
- 9 established, I will sort of agree to be a POC for
- 10 industry. And \$\$, if that would be acceptable to
- 11 you until such time as we actually have a committee
- 12 established. So I would hope that this meeting has
- 13 probably answered at least the initial questions.
- 14 And we'll have a little bit of time here now to put
- 15 our working group together. And then once that's
- 16 done, we may well have some other POCs.
- 17 FROM THE FLOOR: Can you give everybody
- 18 your phone number?
- 19 ACE1: We'll -- in very short
- 20 order here, we'll try to close this out this week.
- 21 So if you can give us -- anybody's got any more
- 22 input in reference closures, we've got a pretty good
- 23 record of what the impacts are from here today. If
- 24 anyone else has got anything or there are other
- 25 customers, other end users, we would love to get

- 1 those and encourage you to do that as quickly as
- 2 possible because we're going to try to make a quick
- 3 decision here about the timing so everyone has to
- 4 plan as far in advance as possible.
- 5 ORMET1: Is -- when I'm leaving today,
- 6 would it be the right assumption that basically you
- 7 are going to try and leave the outage to August to
- 8 give us enough time to deal with supplies, is that
- 9 correct?
- 10 ACE1: That's correct. Right
- 11 now we're planning on still 3 through 16 as the
- 12 outage and trying to the give everyone as much time
- 13 as possible to get their supplies built up.
- 14 ORMET1: Okay.
- 15 ACE1: Anyone else got
- 16 anything?
- 17 ACBL1: I would say that after
- 18 we've had a chance to meet, we probably ought to
- 19 reassemble, certainly with the industry, the Corps
- 20 and the Coast Guard, to map out some of the issues
- 21 and to further update. And certainly we can use our
- 22 mailing and our web base to get the word out to the
- 23 industry folks. Secondly, the sign-in sheet that
- 24 people have here that have, you know, customer
- 25 E-mails, we can certainly add them to the web base

- 1 to make sure they get the latest information as it
- 2 becomes available. And so I would hope that we
- 3 ought to be able to, from an industry standpoint,
- 4 come to some understanding within a two-week period
- 5 of time and then start planning, planning the
- 6 process as it -- in preparing for the closure.
- 7 ACE1: Thanks. And we're
- 8 going to be using that same list to make sure that
- 9 our POCs, \$\$and \$\$, get that information out as
- 10 well. We'll use that information as well. Anyone
- 11 else got anything? First, thanks a lot for setting
- 12 this up. I greatly appreciate it. You know, this
- 13 is something that we felt very -- we thought long
- 14 and hard about and this has been on our mind for a
- 15 while. Tell you the truth, to some extent, I told
- 16 Commander \$\$, I thought we were going to be
- 17 doing this next year after I was gone, but it's
- 18 funny how things work out. We appreciate your
- 19 participation, we value your input. We continue to
- 20 work forward along the way. Don't hesitate to make
- 21 contact with us, use our web page. We'll do our
- 22 best to answer your questions as quickly as
- 23 possible. Thanks for setting this up. And the last
- 24 thing we've got, \$\$, is you're prepared to host a
- 25 visit over there, right, at McAlpine after we wrap

- 1 up here?
- 2 ACE3: Anybody got a general idea how
- 3 many?
- 4 ACE1: How many folks are
- 5 interested in going over to see the McAlpine lock
- 6 project? Five or six, it looks like, \$\$. Can you
  - 7 handle that?
  - 8 ACE3: Up to twenty is not a problem.
- 9 ACE1: Okay. Well, if anyone
- 10 is interested, touch base with \$\$ right
- 11 afterwards. There's going to be a real passel of
- 12 activity over at McAlpine lock later this summer
- 13 with the lock construction and the dewater lock
- 14 maintenance. And probably across the way we'll be
- 15 doing a little bank stabilization, too. So we'll
- 16 really be busy out there this summer.
- 17 ACE3: They have directions on hand
- 18 out back here how to get to the McAlpine locks. We
- 19 do have security checkpoints, they will ask. I
- 20 will notify them to identify yourself with this
- 21 group and that you're here to see me and that --
- 22 they will ask to open your trunk and glove box.
- 23 They don't disturb anything, it's just a visual
- 24 inspection.
- ACBL1: Just one last thing. For

1	those of you we have reporters here early on and
2	we ask the reporters that this was kind of a closed
3	meeting, but we would be available. So anyone that
4	would like to speak with the reporters, they're
5	probably outside waiting. Or if you just want to
6	kind of duck out, that's up to you. But I'm sure
7	they'll probably want to buttonhole the Colonel and
8	the Commander and anybody here in the industry.
9	They'll probably want some comment about the
10	proceedings that took place here today. So if
11	you it's optional to anybody, whatever your
12	pleasure. I just wanted to alert you ahead of time.
13	Thanks.
14	ACE1: Thank you. If there's
15	nothing else that concludes the meeting. Thanks a
16	lot for your participation.
17	(MEETING ADJOURNED.)
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